



Product Blanketing
Vessel Inerting
Pipeline Purging



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What We Do

We provide solutions and help business conserve money by supplementing or replacing their current nitrogen supply with the use of on location nitrogen generators.

Product Blanketing

Tank blanketing is a process used to maintain a gas blanket in the vapor space of a pressure-tight liquid storage vessel. By placing an inert gas blanket over the liquid in the storage tank, a positive pressure can be maintained.

Inerting prevents the stored product from vaporizing to atmosphere, preventing loss of product and helps eliminate fugitive emissions. Inerting also manages combustion potential and product contamination.

Vessel Inerting

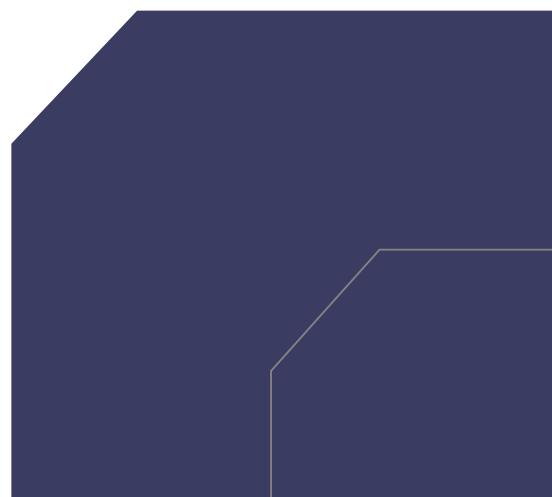
Nitrogen introduced into vessels, such as mills and silos, will help protect those spaces from explosion. By lowering the oxygen content of air to an acceptable level, it becomes impossible for the air / dust mixture to reach it's ignition point.

Each application is unique and rarely requires that all the oxygen be removed. Although nitrogen is one part of the equation, moisture content and temperature may also play a role in determining the acceptable level of oxygen that may be present.

Pipeline Purging

There are two common types of pipeline purging. One method, is to pressurize a pipeline with an inert gas such as nitrogen to push or dilute an existing gas from the pipeline. Once the level of oxygen in the pipeline is reduced to a threshold below ignition point and the pipeline is "gas-free" the inert gas is vented to the atmosphere.

The second practice involves inserting a foam plug or "pig" into a section of pipeline. Inert gas is then pumped in behind the pig. This practice is sometimes necessary to purge the pipeline of product at the end of a production run.





Solutions

Typically, blanketing, inerting and purging are accomplished with nitrogen levels below 99.0%. These applications are perfectly suited for a membrane based nitrogen generator.

For special applications that require large flow rates, or nitrogen purities greater than 99.9%, a nitrogen generator using pressure swing adsorption technology will be offered.

M Series

Liberty Systems M series nitrogen generators are based on air separation membrane technology. All of our models are robust, incorporating a four stage pre-filtration system that includes our proprietary blend of media for the removal of oil and water vapor from the compressed air supply.

Series M1

Series M1 nitrogen generators are the simplest nitrogen generation systems we offer. Affix the generator to a wall or other fixture close to the point of need. Connect your compressed air line to the inlet of the generator. Attach the nitrogen delivery line from the outlet of the nitrogen generator to your process. Turn on the compressed air line and you have nitrogen flowing from the generator outlet.

Series M3

Series M3 nitrogen generators are single skid units, they include a Kaeser fixed speed rotary screw air compressor and a compressor condensate management system. Series M3 nitrogen generators have a standard delivery pressure of 125 psig that can be regulated down to desired process application pressure using the Fairchild pressure regulator that is included as part of the package.

Series M5

Series M5 nitrogen generators are single skid units, they include a Kaeser variable speed rotary screw air compressor. Power consumption accounts for 70% of compressed air costs. Incorporating a variable speed air compressor as part of the series M5 helps combat the growing costs of energy. Series M5 nitrogen generators have a delivery pressure as high as 205 psig that can be regulated to application pressure.



Series M1

Series M1 nitrogen generators are membrane based and work with your compressed air supply. The quality of that compressed air supply is vital to the longevity of your nitrogen generator.

Although we have developed an effective, proprietary blend of media designed to help remove oil and water vapor from your feed air, pre-filtration cannot remove all of the contaminants present in a compressed air stream.

Ensure that your compressed air supply contains less than 7 ppm/v THC (oil) and less than 1500 ppm/v H₂O. This is generally accomplished with a functioning refrigerated air dryer upstream of you nitrogen generator.

With minimum preventive maintenance, your membrane based nitrogen generator is expected to have a life of more than 10 years.

M1 Flows

Flow Shown Below are at 100 psig Inlet (Maximum 200 psig)

Model	Flow @ 99.9%	Flow @ 99.5%	Flow @ 99.0%	Flow @ 97%	Flow @ 95%	Dimensions H x W x D (in)	Weight (lbs)
M1-2	n/a	2	5	10	14	18 x 24 x 8	9
M1-18	n/a	18	23	42	64	48 x 36 x 8	11
M1-63	30	63	84	165	243	48 x 40 x 8	20
M1-126	63	126	168	330	486	48 x 40 x 8	35
M1-189	94	189	252	495	729	48 x 44 x 8	50
M1-317	158	317	423	777	1130	48 x 40 x 8	85
M1-634	317	634	826	1554	2260	48 X 60 X 24	380
M1-951	475	951	1268	2331	3390	48 x 60 x 24	450
M1-1268	634	1268	1652	3108	4520	48 x 60 x 24	520

Contact us for flow rates at higher inlet pressures

Flows are listed in scfh, for NM3/H the multiplier is 0.0283
Maximum operating ambient temperature is 140°F

Semi annual maintenance is required on all models

Annual Pre-Filter Maintenance Kit	Model
FMK21010	M1-2 and M1-18
FMK21020	M1-63 thru M1-317
FMK21030	M1-634 thru M1-951
FMK21040	M1-1268

M3 Flows

M3 Nitrogen generators are membrane based and include a Kaeser fixed speed rotary screw compressor

Flow Shown Below are at 125 psig Delivery								
Model	Flow @ 99.9%	Flow @ 99.5%	Flow @ 99.0%	Flow @ 97%	Flow @ 95%	Dimensions H x W x D (in)	Weight (lbs)	HP
M3-100	50	100	134	257	388	64 x 36 x 53	820	8
M3-200	100	200	268	514	776	64 x 36 x 53	870	10
M3-300	150	300	402	771	1164	64 x 36 x 53	910	15
M3-400	200	400	536	1028	1552	76 x 60 x 42	1430	15
M3-500	250	500	635	1200	1730	76 x 60 x 42	1430	20
M3-1000	500	1000	1270	12400	3460	76 X 84 X 42	2750	30
Flows are listed in scfh, for NM3/H the multiplier is 0.0283 Maximum operating ambient temperature is 140°F								
Semi annual maintenance is required on all models								
Annual Pre-Filter Maintenance Kit						Model		
FMK21020						M3-100 thru M3-400		
FMK21030						M3-500 and M3-1000		

M5 Flows

M5 Nitrogen generators are membrane based and include a Kaeser variable speed rotary screw compressor

Flow Shown Below are at 205 psig Delivery								
Model	Flow @ 99.9%	Flow @ 99.5%	Flow @ 99.0%	Flow @ 97%	Flow @ 95%	Dimensions H x W x D (in)	Weight (lbs)	HP
M5-750	375	750	1048	1941	2750	76 x 84 x 42	2250	30
M5-1500	750	1500	2000	3800	5400	86 x 90 x 47	3180	50
M5-2250	1125	2250	3000	Custom	Custom	96 x 96 x 50	4300	60
M5-3000	1500	3000	4000	Custom	Custom	96 x 96 x 50	5620	100
Flows are listed in scfh, for NM3/H the multiplier is 0.0283 Maximum operating ambient temperature is 140°F								
Semi annual maintenance is required on all models								
Annual Pre-Filter Maintenance Kit						Model		
FMK21030						M5-750 and M5-1500		
FMK21040						M5-2250 and M5-3000		



Pressure Swing Adsorption (PSA)

PSA based nitrogen generators provide higher flow rates and greater nitrogen purity than membrane based nitrogen generators.

PSA based nitrogen generators are geared towards applications where oxygen (O₂) levels need to be ≤ 1000 ppm. PSA systems will typically have a larger footprint than a membrane based nitrogen generator.

Series P1

P1 nitrogen generators are PSA based and work with your compressed air supply. The quality of that compressed air supply is vital to the longevity of your nitrogen generator.

Ensuring that your compressed air supply contains less than 7 ppm/v THC (oil) and less than 1500 ppm/v H₂O and the minimum preventive maintenance, your PSA based nitrogen generator is expected to have a life of more than 10 years.

P1 Flows

Flow Shown Below are at 100 psig Inlet (Maximum 200 psig)

Model	Flow @ 99.999%	Flow @ 99.95%	Flow @ 99.9%	Flow @ 99.5%	Flow @ 95%	Dimensions H x W x D (in)	Weight (lbs)
P1-440	60	250	274	437	998	96 x 60 x 48	2100
P1-660	91	374	413	658	1498	96 x 60 x 48	2240
P1-880	120	499	557	878	1997	96 x 60x 48	2300
P1-1100	149	629	696	1094	2496	96 x 72 x 60	2680
P1-1315	182	749	830	1315	2995	104 x 72 x 60	2875
P1-1660	245	955	1056	1666	3797	108 x 84 x 72	3100
P1-2015	302	1157	1282	2016	4598	108 X 84 X 72	3250

Contact us for higher flow rates or flow rates at higher inlet pressures

Flows are listed in scfh, for NM₃/H the multiplier is 0.0283
Maximum operating ambient temperature is 140°F

Semi annual maintenance is required on all models

Annual Pre-Filter Maintenance Kit	Model
FMKP1030	P1-440 thru P1-880
FMKP1040	P1-1100 thru P1-2015

P3 Flows

P3 Nitrogen generators are PSA based and include a Kaeser fixed speed or Kaeser variable speed rotary screw compressor. Typical nitrogen delivery pressure is 125 psig. If higher delivery pressures are required please contact Liberty Systems.

Flow Shown Below are at 100 psig Inlet (Maximum 200 psig)							
Model	Flow @ 99.999%	Flow @ 99.95%	Flow @ 99.9%	Flow @ 99.5%	Flow @ 99.0%	Dimensions H x W x D (in)	Weight (lbs)
P3-650	92	374	407	650	822	96 x 60 x 48	3000
P3-980	137	561	615	979	1229	96 x 60 x 48	3210
P3-1300	183	748	829	1308	1643	96 x 60x 48	3835
P3-1630	230	936	1036	1629	2051	96 x 72 x 60	3060
P3-1960	271	1120	1236	1958	2465	104 x 72 x 60	3980
P3-2480	364	1420	1572	2479	3123	108 x 84 x 72	5100
P3-3000	456	1720	1908	3001	3780	108 X 84 X 72	5495
P3-3915	542	2240	2472	3916	4930	104 x 72 x 60	6430
P3-4960	728	2840	3144	4958	6246	108 x 84 x 72	6800
P3-6000	912	3440	3816	6002	7560	108 X 84 X 72	8410
Contact us for higher flow rates or systems with higher delivery pressures							
Flows are listed in scfh, for NM3/H the multiplier is 0.0283 Maximum operating ambient temperature is 140°F							
Semi annual maintenance is required on all models							
Annual Pre-Filter Maintenance Kit						Model	
FMKP3030						P3-650 thru P3-3000	
FMKP3040						P3-3915	
FMKP3050						P3-4960 thru P3-6000	



Beyond the Technology

Just a Phone Call Away!

For more information about opportunities regarding your application, please contact us or visit our website www.LibertyN2.com.



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